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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/766,459	01/27/2004	Kiruba Sivasubramaniam	136236 (1306-50)	3184
41838	7590	11/30/2005	EXAMINER	
GENERAL ELECTRIC COMPANY (PCPI)			LAM, THANH	
C/O FLETCHER YODER			ART UNIT	
P. O. BOX 692289			PAPER NUMBER	
HOUSTON, TX 77269-2289			2834	

DATE MAILED: 11/30/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

AK

Office Action Summary	Application No. 10/766,459	Applicant(s) SIVASUBRAMANIAM ET AL.	
	Examiner Thanh Lam	Art Unit 2834	

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --
Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If the period for reply specified above is less than thirty (30) days, a reply within the statutory minimum of thirty (30) days will be considered timely.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

Status

- 1) ☒ Responsive to communication(s) filed on 21 September 2005.
- 2a) ☒ This action is **FINAL**. 2b) ☐ This action is non-final.
- 3) ☐ Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

Disposition of Claims

- 4) ☒ Claim(s) 1-24 is/are pending in the application.
- 4a) Of the above claim(s) 21-24 is/are withdrawn from consideration.
- 5) ☐ Claim(s) _____ is/are allowed.
- 6) ☒ Claim(s) 1-20 is/are rejected.
- 7) ☐ Claim(s) _____ is/are objected to.
- 8) ☐ Claim(s) _____ are subject to restriction and/or election requirement.

Application Papers

- 9) ☐ The specification is objected to by the Examiner.
- 10) ☐ The drawing(s) filed on _____ is/are: a) ☐ accepted or b) ☐ objected to by the Examiner.
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).
- 11) ☐ The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

Priority under 35 U.S.C. § 119

- 12) ☐ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
- a) ☐ All b) ☐ Some * c) ☐ None of:
1. ☐ Certified copies of the priority documents have been received.
 2. ☐ Certified copies of the priority documents have been received in Application No. _____.
 3. ☐ Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).

* See the attached detailed Office action for a list of the certified copies not received.

Attachment(s)

- | | |
|--|---|
| 1) <input checked="" type="checkbox"/> Notice of References Cited (PTO-892) | 4) <input type="checkbox"/> Interview Summary (PTO-413)
Paper No(s)/Mail Date. _____ |
| 2) <input type="checkbox"/> Notice of Draftsperson's Patent Drawing Review (PTO-948) | 5) <input type="checkbox"/> Notice of Informal Patent Application (PTO-152) |
| 3) <input type="checkbox"/> Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08)
Paper No(s)/Mail Date _____ | 6) <input type="checkbox"/> Other: _____ |

DETAILED ACTION

Response to Arguments

1. Applicant's arguments filed 9/21/2005 have been fully considered but they are not persuasive as following:

In response to applicant's argument that neither Emery nor Clifton teaches, discloses or suggests at least "a series of serially connected turns formed by litz wire having a plurality of stands", as recited in claim 1 or at least "a series of serially connected turns formed by litz wire having a plurality of strands", as recited in claim 12.

The examiner submits that the recited features "a series of serially connected turns formed by litz wire having a plurality of stands" and "a series of serially connected turns formed by litz wire having a plurality of strands" are clearly disclose in Clifton (see col. 8, lines 39-45).

2. In response to applicant's argument that "the references do not reasonably support a suggestion or motivation for the substitution proposed by the Examiner". The examiner submits that the Clifton disclose reasonably support a suggestion or motivation which can be found in (col. 8, lines 32-54 of Clifton).

Therefore, the rejection is deem to proper.

Claim Rejections - 35 USC § 103

1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negated by the manner in which the invention was made.

2. This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).

3. Claims 1-20 are rejected under 35 U.S.C. 103(a) as being unpatentable over Emery (US 6,624,547) in view of Clifton et al. (US 5731645).

Regarding claims 1, 12, Emery discloses a winding of an electric machine comprising: at least one series of serially connected AC bars, each AC bar comprising: at least one cooling tube (30), wherein individual strands of the plurality of strands are respectively positioned substantially adjacent to the at least one cooling tube at at least one transfer point for providing heat transfer from the respective individual strands to the at least one cooling tube.

Clifton et al. disclose a series of serially connected turns formed by litz wire having a plurality of strands (col. 8, lines 39-45).

It would have been obvious to one of ordinary skill in the art at the time the invention was made to modify the winding connection of Emery to accommodate the Litz wire as disclosed by Clifton in order to improve the lower eddy current losses (col. 8, lines 32-54).

Regarding claim 2, the proposal in combination of Emery and Clifton disclose heat is further transferred along the respective individual strands along the direction of a longitudinal axis of the respective individual strands.

Regarding claim 3, the proposal in combination of Emery and Clifton disclose a surface area of individual turns of the series of turns is positioned substantially adjacent to a respective surface area of the at least one cooling tube for establishing respective heat transfer areas, wherein each respective heat transfer area includes a plurality of transfer points.

Regarding claim 4, the proposal in combination of Emery and Clifton disclose each turn is positioned for establishing a respective heat transfer area.

Regarding claim 5, the proposal in combination of Emery and Clifton disclose the at least one cooling tube is formed of stainless steel.

Regarding claim 6, the proposal in combination of Emery and Clifton disclose the series of turns includes a first and second of turns wherein the first group of turns is substantially symmetrically arranged with respect to the second group of turns.

Regarding claim 7, the proposal in combination of Emery and Clifton disclose the first and second groups of turns are symmetrically arranged around the at least one cooling tube.

Regarding claim 8, the proposal in combination of Emery and Clifton disclose the at least one cooling tube has first and second opposing surfaces, and wherein heat transfer areas are established along the first and second opposing surfaces.

Regarding claim 9, the proposal in combination of Emery and Clifton disclose the series of turns is insulated with a thermally activated adhesive.

Regarding claim 10, the proposal in combination of Emery and Clifton disclose the series of turns is formed by winding the litz wire into a coil including the series of turns, insulating the coil with a thermally activated adhesive, shaping the coil into a predetermined shape, all at ambient temperature, and then heating the coil for curing the adhesive.

Regarding claim 11, the proposal in combination of Emery and Clifton disclose the series of turns is formed by winding the litz wire into a coil including the series of turns, shaping the coil into a predetermined shape, and epoxy impregnating the coil.

Regarding claim 13, Emery discloses a winding of an electric machine comprising: at least one series of serially connected AC bars, each AC bar comprising: at least one cooling tube (30) having a cooling medium flowing through a conduit having a thermally conductive surface; and a phase to ground insulation (enclosed of 22 and 30) for providing electrical phase to ground insulation for the AC bar, wherein the phase to ground insulation surrounds the series of serially connected turns and the at least one cooling tube; wherein respective turns of the series of turns contact the at least one cooling tube for transferring heat from the respective turns to the at least one cooling tube, wherein at each point of contact the phase to ground insulation does not intervene between the conductive surface of the at least one cooling tube and a respective conductor of the at least one conductor.

Clifton et al disclose a series of serially connected turns including at least one conductor.

It would have been obvious to one of ordinary skill in the art at the time the invention was made to modify the winding connection of Emery to accommodate the series connected wire as disclosed by Clifton in order to improve the lower eddy current losses.

Regarding claim 14, the proposal in combination of Emery and Clifton disclose the at least one cooling tube has a floating voltage potential.

Regarding claim 15, the proposal in combination of Emery and Clifton disclose the floating voltage potential is within the range of a turn-to-turn voltage of the series of turns.

Regarding claim 16, the proposal in combination of Emery and Clifton disclose the at least one cooling tube is electrically insulated with a film insulation of thickness not substantially greater than a minimum thickness for withstanding a maximum voltage difference between turns of the series of turns that contact the at least one cooling tube.

Regarding claim 17, the proposal in combination of Emery and Clifton disclose the at least one cooling tube is coated with a thermally activated adhesive.

Regarding claim 18, the proposal in combination of Emery and Clifton disclose at each point of contact a maximum amount of insulation intervening between the conductive surface and the at least one conductor includes at least one film insulator having a collective thickness substantially smaller than a thickness of the phase to ground insulation.

Regarding claim 19, the proposal in combination of Emery and Clifton disclose each turn included in the AC bar contacts the at least one cooling tube for transferring heat from the respective turn to the at least one cooling tube.

Regarding claim 20, the proposal in combination of Emery and Clifton disclose the at least one cooling tube has first and second opposing surfaces, and wherein turns of the series of turns contact the at least one cooling tube along the first and second opposing surfaces.

Conclusion

4. **THIS ACTION IS MADE FINAL.** Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

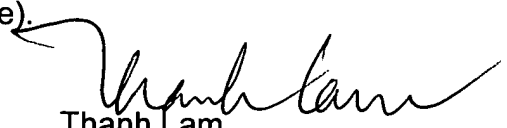
A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Thanh Lam whose telephone number is (571) 272-2026. The examiner can normally be reached on t-f 9-7.

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If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Darren E Schuberg can be reached on (571) 272-2044. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).



Thanh Lam
Primary Examiner
Art Unit 2834
